

***What is Claimed:***

1. A structure for a decoration lighting set comprising:  
a decorative part made of transparent material; and  
5 an illuminant activatable by an external power supply and received by the decorative part,  
wherein said decorative part is configured with uniformly and densely spaced bubbles in a region where light emitted from the illuminant intersects the decorative part.  
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2. The structure of Claim 1, wherein the total volume of all bubbles occupies 30% or more of the total volume of the decorative part.
3. The structure of Claim 1, wherein there are at least three layers of  
15 bubbles alongside the transmission path of the light beam in the decorative part.
4. The structure of Claim 1, wherein the decorative part is made from a material selected from the group consisting of epoxy, PS, PE, PC acrylic, ABS  
20 or glass.
5. The structure of Claim 1, wherein the illuminant is selected from the group consisting of an LED, a miniature bulb or a halogen lamp.
- 25 6. The structure of Claim 1, wherein the decorative part has a groove for fixably receiving the illuminant.